



american coating technologies
www.amcoating.com

Product Technical Data

AM 256M Acid/Chemical Resistant Mortar Patch Kit/ Resurfacer

Product Description

AM 256M is a three component 100% solids epoxy mortar designed for applications where splash and spills of acids and chemicals occur.

Solids By Weight:

97% (+/- 1%)

Volatile Organic Content:

Negligible

Standard Colors:

Natural, red, light gray, and dark gray

Recommended Film Thickness:

1/8" to 1/4"

Coverage Per Unit:

21.06 sq. ft. @ 1/4" and 42.1 sq. ft. @ 1/8"

Packaging

1/4 unit

Unit

Bulk unit

Cubic Feet

.11 (approx)

.44 (approx)

2.2 (approx)

*UNIT= 6.5# part A, 3.85# part B, 52# aggregate. A bulk is approximately 5 units (all weights approximate)

Mix Ratio:

*UNIT= .66 gallons part A to .45 gallons part B plus 52# aggregate (weights and volumes approximate)

Shelf Life:

2 years in unopened containers

Flexural Strength:

10,120 psi @ ASTM D790

Compressive Strength:

9,440 psi @ ASTM D695

Tensile Strength:

6,550 psi @ ASTM D638

Ultimate Elongation:

2.9%

Impact Resistance:

Excellent

Recommended For

Recommended for traffic areas, chemical troughs, curbs, tanks, and chemical spill areas.

Abrasion Resistance:

Excellent

Heat Deflection Temp.:

118.5 degrees F @ ASTM D648, 1/2"x1/2" bar, span 4"

Viscosity:

Part A= 1,500-2,000 cps, Part B= 400-850 cps

Dot Classifications:

Part A and Part C "not regulated"
Part B "CORROSIVE LIQUID N.O.S., 8, UN1760, PGIII"

Weathering:

(good) chalks

Cure Schedule: (70° F)

Pot life (.45 cu. ft. mix)	30-50 minutes
Recoat or topcoat	12-16 hours
Light foot traffic	12-24 hours
Full cure (heavy traffic)	2-7 days

Application Temperature:

50-90 degrees F

Chemical Resistance:

Reagent	Rating
Xylene	D
1,1,1 trichloroethane	D
MEK	C
Methanol	C
Ethyl alcohol	C
Skydrol	C
10% sodium hydroxide	E
50% sodium hydroxide	E
10% sulfuric acid	E
70% sulfuric acid	C
10% HCl (aq)	D
5% acetic acid	D

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E -

Not Recommended For

Although AM256M is suitable for most immersion applications, immersion for some chemicals will not be suitable.

long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

Primer:

None required

Topcoat:

None required (when applying AM256M in severe chemical exposure areas, topcoat with liquid portion of kit or suitable topcoat or grout coat to prevent chemical migration to the substrate.)

Limitations:

Clarity of color may be affected by environmental conditions such as high humidity, low temperatures, or chemical exposure. Chemical exposure may cause discoloration.

Mortar colors are not from our standard color chart.

Colors may vary from batch to batch due to variations in the silica filler. Use only material from the same batch for an entire job location.

Substrate temperature must be 5°F above dew point.

All new concrete must be cured for at least 30 days prior to application.

Test data based on neat resin.

Physical properties are typical values and not specifications.

See reverse side for application instructions.

See reverse side for limitations of our liability and warranty.

AM 256M Instructions:

1) PRODUCT STORAGE: Store product in an area as to bring the material to normal room temperature before using. Continuous storage should be above 55 degrees F to prevent product crystallization.

2) SURFACE PREPARATION: All dirt, oil, dust, foreign contaminants, and laitance must be removed to assure a trouble free bond to the substrate. We recommend that an aggressive shot blast be performed prior to the application of this product. A less adequate method would be acid etching, but the etch should properly profile the substrate. All edges and around columns or beams should be mechanically scarified. All termination points should not be feather edged, but should be saw cut with the termination ending at the sawcut. All large cracks should be V cut and filled with an appropriate crack filler. All expansion joints should be filled with an appropriate joint filler. When overlaying an expansion joint, a single saw cut through the epoxy overlay will prevent random fracturing. A test should be made to determine that the concrete is dry; this can be done by placing a 4'X4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start coating. The plastic sheet testing is also a good method to determine if any hydrostatic pressure problems exist that may later cause disbonding.

3) PRIMER: No primer is necessary. This material is self-priming. However, any suitable primer can be used.

4) PRODUCT MIXING: It is important that the liquids be mixed together first. Mix the liquids in an oversized container thoroughly and until streak free. After the liquids are thoroughly mixed, add in the aggregate. Mix in the aggregate with slow speed mixing equipment such as a jiffy mixer or rotating bucket/stationary mixing blade assembly. It is equally important that enough time is spent mixing in the aggregate to insure that the aggregate is thoroughly wetted out. No induction time is necessary.

5) PRODUCT APPLICATION: Apply the mixed material at 1/8 to 1/4 inch thickness. Apply the material with a hand trowel or other suitable application equipment. Do not over-trowel the material as this may cause isolated blisters to form. Maintain temperatures within the recommended ranges during the application and curing process.

6) RECOAT OR TOPCOATING: No recoating or topcoating is necessary. However, if you opt to topcoat the applied mortar, allow it to cure before topcoating. Contact your sales representative for suitable topcoat selections.

7) CLEANUP: Use xylol

8) FLOOR CLEANING: Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.

9) RESTRICTIONS: Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Listed physical properties are typical and should not be construed as specifications.

NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABILITY OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT. We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Our products contain chemicals that may **CAUSE SERIOUS PHYSICAL INJURY. BEFORE USING, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.**